



## Pressemitteilung

Press release · Communiqué de presse

Vechta, March 2021

### WELTEC BIOPOWER Builds Energy-Efficient Wastewater Treatment Unit for 33,000-PE Sewage Treatment Plant

#### Eco-Friendly Cost Reduction Through Anaerobic Sludge Stabilisation in Bückeberg

Following a public tender procedure, WELTEC BIOPOWER was awarded the contract for an anaerobic stage for the municipal sewage treatment plant in Bückeberg, North Germany. Apart from the earthworks and the electrical installations, the German biogas plant manufacturer will supervise the construction of the new sludge thickener, the engine room for the cogeneration power plant and the digester with its gas storage roof. Henceforth, the sludge will undergo anaerobic digestion in the stainless-steel digester. The budget for the various modernisation measures on the premises total €4.14 million. The anaerobic stage will be ready to go live in October 2021.

Until now, the sewage treatment plant with a capacity of 33,000 PE (population equivalents) has applied aerobic wastewater treatment. The conversion to anaerobic sludge stabilisation will put the entire plant on track towards economic and ecological success. The new wastewater treatment solution is set to optimise operating processes and deliver significantly higher energy efficiency. Moreover, the new process is expected to reduce the sewage treatment plant's greenhouse gas emissions by 664 t/year. Within the framework of the European Regional Development Fund (ERDF), the investment and development bank of Lower Saxony (NBank) rewards the carbon savings with a subsidy of €1 million.

Besides the ecological improvement, WELTEC's anaerobic wastewater treatment will result in a significant cost reduction. For instance, the amount of sludge that accumulates every year will go down from 2,800 t to 1,800 t. Additionally, some 5 percent of the power consumption will be saved. The greatest savings potential, however, lies in the sludge gas: „With the 465,000 kWh of power that we will gain from the sewage gas every year, we will be able to cover 40 percent of our own power demand“, says Rainer Klenke. The technical manager of the wastewater operations of the municipality of Bückeberg calculates that the yearly power bill will drop by two thirds from €195,000 to €65,000.

The expertise for this optimisation concept originates from biogas technology. WELTEC BIOPOWER will implement the digester as a stainless-steel tank in the tried-and-tested segmental design with a double-paddle mixer. The digester will have a height of 6.3 m, a diameter of about 19 m, and a capacity of 1,823 m<sup>3</sup>. The sewage gas will be stored in the flexible double-membrane roof with a volume of approx. 600 m<sup>3</sup>. This design stands out with much lower investment costs than a conventional digester and is therefore an optimum solution for smaller wastewater treatment plants. The new static sludge thickener, which is equipped with a submersible mixer and boasts a capacity of 342 m<sup>3</sup>, is also made of stainless steel. A 226-kW CHP unit will ensure efficient utilisation of the gas. Both the generated power and the heat will be used on the plant premises. Additionally, a gas boiler with an output of 170 kW will be installed in the engine room in order to ensure the heat supply of the digester even during maintenance work on the cogeneration power plant.

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The municipal sewage treatment plant will thus experience an efficiency boost thanks to technological and process-related improvements. Apart from the anaerobic stage, a primary clarifier will be newly integrated in the process. In this way, primary sludge will be extracted from the wastewater, reducing the chemical oxygen demand (COD) by a third. The lower this value, the easier the water can be treated. This reduces the aeration period in the aeration tank and thus the energy costs. Thomas Sextro, Sales Manager at WELTEC BIOPOWER, explains: „Aerobically stabilised sludge contains a higher organics load and is more difficult to dewater. With the anaerobic process, the dewatered sludge has about 35 percent less volume, which saves sludge transportation and disposal costs.“

Such smart combinations of wastewater treatment, energy generation, and climate protection make existing sewage treatment plants future-proof. The cost-efficient technologies and proven concepts from the field of biogas are suitable to counteract fluctuating energy prices and increasing sludge utilisation costs. In Bückeberg, for example, this enables the municipality to keep its wastewater and surface water drainage costs steady without burdening the citizens with extra fees.

### Pictures/Captions



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### Company Portrait

The **WELTEC** Group from Vechta, Germany, has developed into a globally leading specialist for the construction and operation of biogas and biomethane plants since it was founded back in 2001. The Group designs, plans and sets up energy plants, operates them on a permanent or temporary basis, provides 24/7 service and delivers sustainable usage concepts for output flows, thereby covering the entire biogas value chain.

The establishment of individual, technically mature solutions up to a plant size of 10 MW is one of the strengths of **WELTEC BIOPOWER**. The high proportion of custom-developed components is a key success factor. Moreover, the use of stainless-steel technologies ensures flexible substrate input, quick and inexpensive assembly and a consistently high quality standard, regardless of the location. Following the commissioning, **WELTEC's** mechanical and biological service plays a significant role in ensuring the plant efficiency.

The company also boasts a wealth of experience in the field of biogas generation and utilisation. The company's nine decentralised plants generate 96 million standard m<sup>3</sup> of biogas a year. Most of it is processed to biomethane and made available to energy suppliers and petrol station operators via the public gas network. Additionally, at 16 locations in Germany – e.g. in the field of horticulture, housing construction and healthcare as well as communities – the biomethane is used for generating heat within the framework of **WELTEC** energy contracting.

The biogas specialist is well aware of the importance of customer and investor proximity. Accordingly, the Group's sales and service network spans the entire globe. The range of customers includes businesses from industries such as agriculture, food, waste and wastewater. So far, the 120 employees of the **WELTEC** Group have implemented more than 300 energy plants in 25 countries on five continents. These plants save about 485.000 tons of CO<sub>2eq</sub> a year.

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Ann Börries  
Marketing  
WELTEC BIOPOWER GmbH  
Phone: +49 4441/99978-220  
Email: [presse@weltec-biopower.de](mailto:presse@weltec-biopower.de)

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